

## Safety Data Sheet

According to Regulation (EC) No. 1272/2008 (CLP), as amended by Commission Regulation (EU) 2019/521 and Commission Delegated Regulation (EU) 2020/217, and (EC) No. 1907/2006 (REACH)

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### Nylon 11

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1 Product identifier

**Product Name:** Nylon 11

**Product code:** FLP11G01

##### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Relevant identified uses:** For use in Formlabs Fuse Printers

**Uses advised against:** Not determined or not applicable.

**Reasons why uses advised against:** Not determined or not applicable.

##### 1.3 Details of the manufacturer/supplier of the safety data sheet

**Manufacturer:**

**United States**

Formlabs, Inc  
35 Medford St  
Suite 201 Somerville, MA 02143  
+1 617 855 0762  
sds@formlabs.com

**Supplier:**

**Germany**

Formlabs GmbH  
Nalepastr. 18  
Berlin, . 12459  
+49 30 555 795 880

##### 1.4 Emergency telephone number:

**United States**

CHEMTREC

1-800-424-9300 (24/7)

#### SECTION 2: Hazard(s) identification

##### 2.1 Classification of the substance or mixture:

**Classification according to Regulation (EC) No. 1272/2008 (CLP):** The substance is not classified as hazardous according to the Globally Harmonized System (GHS).

**Hazard-determining components of labeling:** None

**Additional Information:** None

##### 2.2 Label elements

**Labelling according to Regulation (EC) No 1272/2008 (CLP)**

**Hazard pictograms:** None

**Signal Word:** None

**Hazard statements:** None

**Precautionary statements:** None

##### 2.3 Other hazards: None known

#### SECTION 3: Composition/information on ingredients

##### 3.1 Substance:

Identification	EU REACH Registration No.	Name	Classification according to Regulation (EC) No. 1272/2008 (CLP)	Weight %

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CAS number: 25587-80-8 EC number: Not Applicable	-	Polyundecanamide	Not classified	<100
CAS number: 1333-86-4 EC number: 215-609-9	-	Carbon Black	Carc. 2; H351	<1

**3.2 Mixture:** Not applicable.

**Additional information:** None

**Full Text of H and EUH statements:** See section 16

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

**General notes:**

Not determined or not available.

**Following inhalation:**

Not determined or not available.

**Following skin contact:**

Not determined or not available.

**Following eye contact:**

Not determined or not available.

**Following ingestion:**

Not determined or not available.

**Self-Protection of the first aider:**

Not determined or not available.

#### 4.2 Most important symptoms and effects, both acute and delayed

**Acute symptoms and effects:** Not determined or not available.

**Delayed symptoms and effects:**

Not determined or not available.

#### 4.3 Indication of any immediate medical attention and special treatment needed

**Specific treatment:**

Not determined or not available.

**Notes for the doctor:**

Not determined or not available

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

**Suitable extinguishing media:**

Not determined or not applicable.

**Unsuitable extinguishing media:**

Not determined or not applicable.

#### 5.2 Special hazards arising from the substance or mixture:

Not determined or not applicable.

#### 5.3 Advice for firefighters

**Personal protection equipment:**

Not determined or not applicable.

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### Special precautions:

Not determined or not applicable.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures:

Not determined or not applicable.

### 6.2 Environmental precautions:

Not determined or not applicable.

### 6.3 Methods and material for containment and cleaning up:

Not determined or not applicable.

### 6.4 Reference to other sections:

Not determined or not applicable.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling:

Not determined or not applicable.

### 7.2 Conditions for safe storage, including any incompatibilities:

Not determined or not applicable.

### 7.3 Specific end use(s):

Not determined or not applicable.

## SECTION 8: Exposure controls/personal protection



### 8.1 Control parameters

Only those substances with limit values have been included below.

#### Occupational Exposure limit values:

Country (Legal Basis)	Substance	Identifier	Permissible concentration
Croatia	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup> (Dangerous Substances Exposure Limit Values in the Workplace)
	Carbon Black	1333-86-4	15-Minute STEL: 7 mg/m <sup>3</sup> (Dangerous Substances Exposure Limit Values in the Workplace)
Cyprus	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup> (Control of factory atmosphere and dangerous substances in factories regulation)
Czech Republic	Carbon Black	1333-86-4	8-Hour TWA: 2 mg/m <sup>3</sup> (Government Decree 361/2007 Sb)
Poland	Carbon Black	1333-86-4	8-Hour TWA: 4 mg/m <sup>3</sup> (inhalable fraction)

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Country (Legal Basis)	Substance	Identifier	Permissible concentration
Slovakia	Carbon Black	1333-86-4	TWA: 2 mg/m <sup>3</sup> ((Regulation No. 355.2006 concerning protection of workers exposed to chemical agents, Annex 1) (NPEL))
Belgium	Carbon Black	1333-86-4	8-Hour TWA: 3 mg/m <sup>3</sup>
Denmark	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup>
	Carbon Black	1333-86-4	STEL: 7 mg/m <sup>3</sup>
Finland	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup>
	Carbon Black	1333-86-4	15-Minute STEL: 7 mg/m <sup>3</sup>
France	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup>
Greece	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup>
	Carbon Black	1333-86-4	15-Minute STEL: 7 mg/m <sup>3</sup>
Ireland	Carbon Black	1333-86-4	8-Hour TWA: 3 mg/m <sup>3</sup> (inhalable fraction)
Italy	Carbon Black	1333-86-4	8-Hour TWA: 3 mg/m <sup>3</sup> (Legislative Decree n.81)
Portugal	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup> (VLE)
Spain	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup> (VLA: VLA_ED)
United Kingdom	Carbon Black	1333-86-4	8-Hour TWA: 3.5 mg/m <sup>3</sup> (WEL)
	Carbon Black	1333-86-4	STEL: 7 mg/m <sup>3</sup> (WEL)
Sweden	Carbon Black	1333-86-4	8-Hour TWA: 3 mg/m <sup>3</sup>
Bulgaria	Carbon Black	1333-86-4	TWA: 8 mg/m <sup>3</sup> (Cement dust, containing less than 2% free crystalline silicon dioxide, inhalable fraction)
	Carbon Black	1333-86-4	TWA: 3 mg/m <sup>3</sup> (respirable fraction)
	Carbon Black	1333-86-4	TWA: 5 mg/m <sup>3</sup> (Wool dust, wool textile dust and mixtures, containing synthetic fibers, dust from insects, down and feathers, inhalable fraction)
Hungary	Carbon Black	1333-86-4	8-Hour TWA: 3 mg/m <sup>3</sup> (inhalable dust)
Latvia	Carbon Black	1333-86-4	8-Hour TWA: 5 mg/m <sup>3</sup> (Fiberglass, with a polyester resin base)
	Carbon Black	1333-86-4	8-Hour TWA: 3 mg/m <sup>3</sup> (Dusts, plant and animal origin: tea dust)
	Carbon Black	1333-86-4	8-Hour TWA: 4 mg/m <sup>3</sup> (Carbon dust-coal, anthracite and other coal dust, oil, coke, hard coal, dark industrial soot)
Lithuania	Carbon Black	1333-86-4	8-Hour TWA: 10 mg/m <sup>3</sup> (Dust, inhalable fraction)
	Carbon Black	1333-86-4	8-Hour TWA: 5 mg/m <sup>3</sup> (Dust, respirable fraction)
Slovenia	Carbon Black	1333-86-4	8-Hour TWA: 10 mg/m <sup>3</sup> (Dust, inhalable fraction)
	Carbon Black	1333-86-4	15-Minute STEL: 20 mg/m <sup>3</sup> (Dust, inhalation fraction)
	Carbon Black	1333-86-4	8-Hour TWA: 1.25 mg/m <sup>3</sup> (Dust, respirable fraction)

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Country (Legal Basis)	Substance	Identifier	Permissible concentration
	Carbon Black	1333-86-4	15-Minute STEL: 2.5 mg/m <sup>3</sup> (Dust, respirable fraction)
Austria	Carbon Black	1333-86-4	8-Hour TWA: 5 mg/m <sup>3</sup> (Respirable fraction)
	Carbon Black	1333-86-4	60-Minute STEL: 10 mg/m <sup>3</sup> (Respirable fraction)
Germany (TRGS 900)	Carbon Black	1333-86-4	Limit Value: 1.25 mg/m <sup>3</sup> (General dust limit value, alveolar fraction)
	Carbon Black	1333-86-4	15-Minute STEL: 10 mg/m <sup>3</sup> (General dust limit, inhalable fraction)
Germany (MAK)	Carbon Black	1333-86-4	8-Hour TWA: 4 mg/m <sup>3</sup> (Dust, general threshold limit value (inhalable fraction))

#### Biological limit values:

No biological exposure limits noted for the ingredient(s).

#### Derived No Effect Level (DNEL):

**Ingredient Name:** Carbon Black

**CAS #:** 1333-86-4

Workers - Systemic Effects	Acute - Oral	Not determined or not applicable.
	Acute - Inhalation	No hazard identified
	Acute - Dermal	No hazard identified
	Chronic - Oral	Not determined or not applicable.
	Chronic - Inhalation	No hazard identified
	Chronic - Dermal	No hazard identified
Workers - Local Effects	Acute - Oral	Not determined or not applicable.
	Acute - Inhalation	No hazard identified
	Acute - Dermal	No hazard identified
	Chronic - Oral	Not determined or not applicable.
	Chronic - Inhalation	0.5 mg/m <sup>3</sup>
	Chronic - Dermal	No hazard identified
General Population - Systemic Effects	Acute - Oral	No hazard identified
	Acute - Inhalation	No hazard identified
	Acute - Dermal	No hazard identified
	Chronic - Oral	No hazard identified
	Chronic - Inhalation	No hazard identified
	Chronic - Dermal	No hazard identified
General Population - Local Effect	Acute - Oral	Not determined or not applicable.
	Acute - Inhalation	No hazard identified
	Acute - Dermal	No hazard identified
	Chronic - Oral	Not determined or not applicable.
	Chronic - Inhalation	No hazard identified
	Chronic - Dermal	No hazard identified

#### Predicted No Effect Concentration (PNEC):

**Ingredient Name:** Carbon Black

**CAS #:** 1333-86-4

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Environmental Protection Target	PNEC
Fresh water	1 mg/L
Freshwater sediments	No hazard identified
Marine water	0.1 mg/L
Marine sediments	No hazard identified
Microorganisms in sewage treatment	Not determined or not available.
Soil (agricultural)	No hazard identified
Air	No hazard identified
Food chain	No exposure expected

#### Information on monitoring procedures:

Not determined or not applicable.

#### 8.2 Exposure controls

##### Appropriate engineering controls:

Not determined or not applicable.

##### Personal protection equipment

###### Eye and face protection:

Not determined or not applicable.

###### Skin and body protection:

Not determined or not applicable.

###### Respiratory protection:

Not determined or not applicable.

##### General hygienic measures:

Not determined or not applicable.

##### Environmental exposure controls:

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Product (substance / mixture) related measures to prevent exposure:	Not determined or not applicable.
Instruction measures to prevent exposure:	Not determined or not applicable.
Organisational measures to prevent exposure:	Not determined or not applicable.
Technical measures to prevent exposure:	Not determined or not applicable.

#### Risk management measures to control exposure:

Not determined or not applicable.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Appearance	Black Powder
Odor	Odorless
Odor threshold	Not determined or not available.
pH	Not determined or not available.
Melting point/freezing point	Not determined or not available.
Initial boiling point/range	Not determined or not available.
Flash point (closed cup)	Not determined or not available.
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not determined or not available.

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<b>Upper flammability/explosive limit</b>	Not determined or not available.
<b>Lower flammability/explosive limit</b>	Not determined or not available.
<b>Vapor pressure</b>	Not determined or not available.
<b>Vapor density</b>	Not determined or not available.
<b>Density</b>	Not determined or not available.
<b>Relative density</b>	Not determined or not available.
<b>Solubilities</b>	Not determined or not available.
<b>Partition coefficient (n-octanol/water)</b>	Not determined or not available.
<b>Auto/Self-ignition temperature</b>	> 842 °F (> 450 °C)
<b>Decomposition temperature</b>	Not determined or not available.
<b>Dynamic viscosity</b>	Not determined or not available.
<b>Kinematic viscosity</b>	Not determined or not available.
<b>Explosive properties</b>	Not determined or not available.
<b>Oxidizing properties</b>	Not determined or not available.

### 9.2 Other information

None.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity:

Does not react under normal conditions of use and storage.

### 10.2 Chemical stability:

Stable under normal conditions of use and storage.

### 10.3 Possibility of hazardous reactions:

None under normal conditions of use and storage.

### 10.4 Conditions to avoid:

Store protected from moisture and heat

### 10.5 Incompatible materials:

None known.

### 10.6 Hazardous decomposition products:

None known.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

#### Substance data:

Name	Route	Result
Carbon Black	oral	LD50 Rat: >2000 mg/kg
	dermal	LD50 Rabbit: >3000 mg/kg

#### Skin corrosion/irritation

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

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**Substance data:** No data available.

### Serious eye damage/irritation

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

### Respiratory or skin sensitization

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

### Carcinogenicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:**

Name	Species	Result
Carbon Black	Not applicable	Suspected of causing cancer by inhalation exposure route.

### International Agency for Research on Cancer (IARC):

Name	Classification
Carbon Black	Group 2B
Polyundecanamide	Not Applicable

**National Toxicology Program (NTP):** None of the ingredients are listed.

### Germ cell mutagenicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

### Reproductive Toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

### Specific target organ toxicity (single exposure)

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

### Specific target organ toxicity (repeated exposure)

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

### Aspiration toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.



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### Information on likely routes of exposure:

No data available.

### Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

### Other information:

No data available.

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Acute (short-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

#### Substance data:

Name	Result
Carbon Black	Fish LC50 Danio reruo: >1000 mg/L (96 h)
	Aquatic Plants EC50 Desmodemus subspicatus: >10000 mg/L (48 h)

#### Chronic (long-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

### 12.2 Persistence and degradability

**Product data:** No data available.

#### Substance data:

Name	Result
Carbon Black	Carbon black is an inorganic substance and will not be biodegraded by microorganisms.

### 12.3 Bioaccumulative potential

**Product data:** No data available.

#### Substance data:

Name	Result
Carbon Black	Bioaccumulation is not expected to occur.

### 12.4 Mobility in soil

**Product data:** No data available.

**Substance data:** No data available.

### 12.5 Results of PBT and vPvB assessment

#### Product data:

**PBT assessment:** This product does not contain any substances that are assessed to be a PBT.

**vPvB assessment:** This product does not contain any substances that are assessed to be a vPvB.

#### Substance data:

##### PBT assessment:

Carbon Black	This substance is not PBT.
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##### vPvB assessment:

Carbon Black	This substance is not vPvB.
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### 12.6 Other adverse effects: No data available.

### 12.7 Hazard to the ozone layer

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

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**Substance data:** No data available.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### 13.1.1 Product / Packaging disposal:

It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

**Waste codes / waste designations according to LoW:** Not determined or not available.

**13.1.2 Waste treatment-relevant information:** Not determined or not available.

**13.1.3 Sewage disposal-relevant information:** Not determined or not available.

#### 13.1.4 Other disposal recommendations:

Packaging material should be recycled or disposed of in accordance with federal, state, and local regulations.

## SECTION 14: Transport information

### International Carriage of Dangerous Goods by Road/Rail (ADR/RID)

<b>UN number</b>	Not regulated
<b>UN proper shipping name</b>	Not regulated
<b>UN transport hazard class(es)</b>	None
<b>Packing group</b>	None
<b>Environmental hazards</b>	None
<b>Special precautions for user</b>	None

### International Carriage of Dangerous Goods by Inland Waterways (ADN)

<b>UN number</b>	Not regulated
<b>UN proper shipping name</b>	Not regulated
<b>UN transport hazard class(es)</b>	None
<b>Packing group</b>	None
<b>Environmental hazards</b>	None
<b>Special precautions for user</b>	None

### International Maritime Dangerous Goods (IMDG)

<b>UN number</b>	Not regulated
<b>UN proper shipping name</b>	Not regulated
<b>UN transport hazard class(es)</b>	None
<b>Packing group</b>	None
<b>Environmental hazards</b>	None
<b>Special precautions for user</b>	None

### International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

<b>UN number</b>	Not regulated
<b>UN proper shipping name</b>	Not regulated
<b>UN transport hazard class(es)</b>	None
<b>Packing group</b>	None

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Environmental hazards	None
Special precautions for user	None

<b>Transport in bulk according to Annex II of MARPOL and the IBC Code</b>	
Bulk Name	None
Ship type	None
Pollution category	None

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.

#### European regulations

##### Inventory listing (EINECS):

1333-86-4	Carbon Black	Listed
25587-80-8	Polyundecanamide	Not Listed

**REACH SVHC candidate list:** None of the ingredients are listed.

**REACH SVHC Authorizations:** None of the ingredients are listed.

**REACH Restriction:** None of the ingredients are listed.

**Water hazard class (WGK) (Product):** Not determined.

##### Water hazard class (WGK) (Substance):

Ingredient Name	CAS	Class
Carbon Black	1333-86-4	Non-hazardous to water

#### Other regulations

##### Germany TA Luft:

Ingredient Name	CAS	Class	Base Emission Rate	Max Concentration
Carbon Black	1333-86-4			

**Additional information:** Not determined.

### 15.2 Chemical Safety Assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## SECTION 16: Other information

**Abbreviations and Acronyms:** None

##### Summary of classification(s) in section 3:

Carc. 2	Carcinogenicity, category 2
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##### Summary of hazard statements in section 3:

H351	Suspected of causing cancer (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard)
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##### Disclaimer:

This product has been classified in accordance with EC No. 1272/2008 (CLP), as amended by Commission Regulation (EU) 2019/521 and Commission Delegated Regulation (EU) 2020/217, and EC No. 1907/2006 (REACH). The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation, and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe

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workplace remains with the user.

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**End of Safety Data Sheet**